Users manual

Ht40A

User - friendly programmable controller

Ht40A, 08/03, soft 4.03/rev. 2

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1 Important

Ht40A is a temperature / process controller intended for the built-in to panel. The format of controller is 96 x 48 mm (1/8 DIN).
The controller enables simple controlling via program… ramp and soak or controlling to stp value.
It is equipped with 1 input (thermal or process) and 3 outputs (control, auxiliary and alarm).

The controller is easy to run and operate. The parameters set can be locked and thus preventing from deleting by a user.

User manual for the controller Ht40A is divided into the particular chapters. When you install and put it into operation we recommend proceeding in the following way:

If you are a final user, the controller is in the default setting by the suplier

If you are a final user, you will get the device in the customized setting and you can view and change only the parameters that you need for your own work on the controller.
If you are a new user of the device, focus on the following chapters:

- ***Basic terms***, here it is explained the key functions, displays, and so on….
- ***Basic mode***, the description of basic mode of controller.
- ***Controlling of stp value, program***, all you need to know when you start programming.

If you are carring out the complete installation and setting of the controller

In this case you proceed in accordance with the following chapters:

- ***Installation***, in this chapter it is described how to build in a controller into panel.
- ***Principals of installation***, we recommend you to observe the guidelines described in this chapter.
- ***Wiring***, the description for wiring of the controller.
- ***Putting into operation***, at first power-up you enter the initial menu in which you can configure and set the most important parameters of controller.

According to the procedure you will perform installation, wiring and basic setting of controller. You can find out more details on the scope of the controller and its operation in the following chapters.

For the users who have the controller completely set, we recommend to perform the setting of all the parameters in ***service level***, menu `ConF`. **Initial password** for the entry to service level is set to **995**.

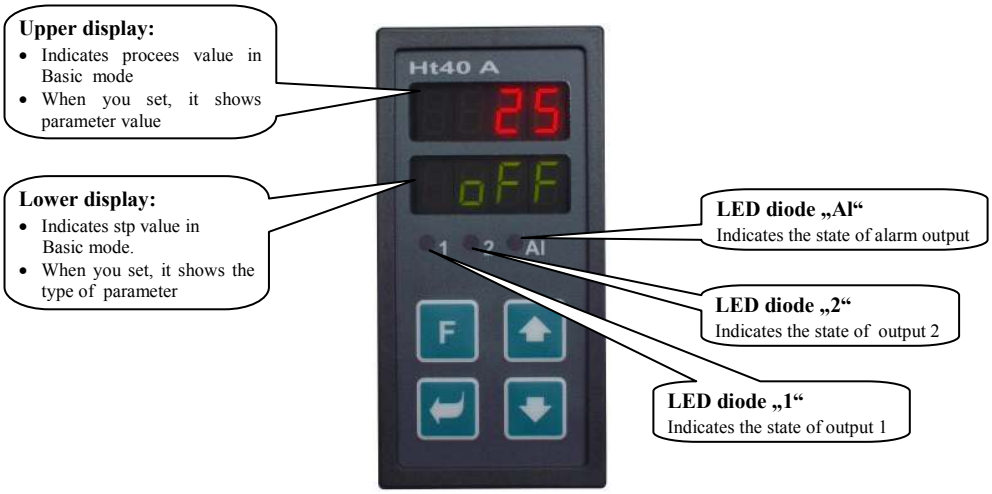
2 Basic terms

To avoid problems in operation of device the user should be able to manage its operation, setting parameters, ...

2.1 Operation and description of controller

On the front panel board you can see 2 displays, 3 control lights (LED diodes) for indicating a status of outputs. The device is set and configured via 4 key-buttons.

Function of indicators



Function of key-buttons

The setting of parameters of the controller is performed via key-board. The function of each key-button is as follows:

- , key for setting and viewing of parameters of user, operation, configuration and user level. By pressing this key **you confirm the change in configured parameter** and the controller comes to another parameter.
- , key for decreasing a value of parameter. The value of parameter is either the figure or abbreviation composed of maximum 4 letters.
- , key for increasing a value of parameter.
- , key for starting / ending a program. You start or end the requested program by double press of this key.

2.2 Information and error messages

Information and error messages are indicated only in ***basic mode***, see page 5.

Information messages, upper display

- `----` … error of input sensor or input is not set.

Information messages, lower display

- `ProG` … the indication of the program running.
- `tdEL` … indication of time-delayed start of program.
- `Gsd` … GSD function, process value is beyond the defined soak band.
- `Aut1` … starting autotunning of PID set 1, `Pb1A` ,`It1A` ,`dE1A` see page 9.
- `Aut2` … starting autotunning of PID set 2, `Pb1b` ,`It1b` ,`dE1b` see page 9.

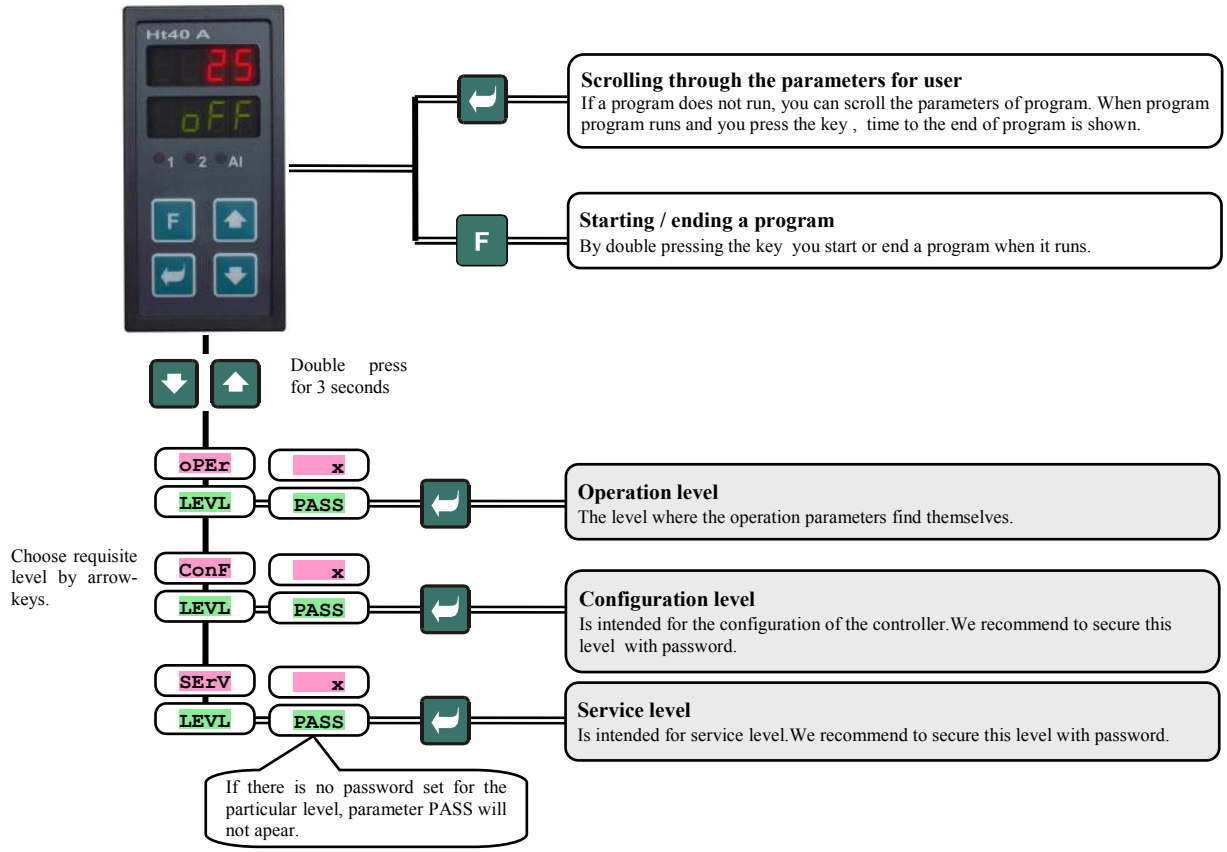
Error messages, lower display

If there is an error message indicated, then the control outputs are switched OFF, the signal output is switched OFF, the alarm output is activated.

- `Err0` … error in FLASH memory of program. Switch the controller OFF and ON again. If the problem persists, contact your supplier.
- `Err1` … error in EEPROM memory for configuration and operation parameters. The troubleshooting error can be made by restarting of all parameters in service ***level***. After restart it is necessary to set up all parameters again. This can be done only by an experienced user. If the trouble persists, contact your supplier.
- `Err3` … error in A/D converter. It can be caused by electrical impulse at input, too low temperature and excessive humidity, … . Switch the controller OFF and ON again. If the problem persists, contact your supplier.

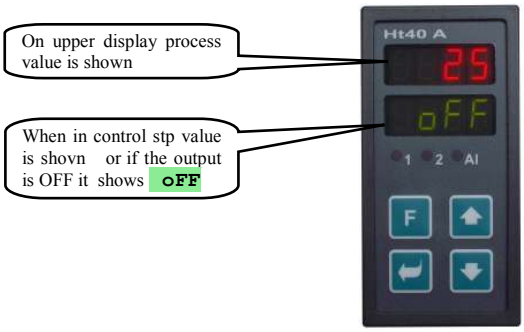
2.3 Overview of levels, menus

For the right function of the controller it is necessary to set up its parameters properly. For better understanding the parameters are sorted out to groups (levels and menus). Level is superior to menu, menu is a part of level (menu `out1`). The structure of sorting shows the following picture.


Ht40 A
25
oFF
1 2 AI
F
Scrolling through the parameters for user
If a program does not run, you can scroll the parameters of program. When program program runs and you press the key , time to the end of program is shown.
F
Starting / ending a program
By double pressing the key you start or end a program when it runs.
Double press for 3 seconds
oPEr
x
LEVL
PASS
Operation level
The level where the operation parameters find themselves.
Choose requisite level by arrow-keys.
ConF
x
LEVL
PASS
Configuration level
Is intended for the configuration of the controller.We recommend to secure this level with password.
SErV
x
LEVL
PASS
Service level
Is intended for service level.We recommend to secure this level with password.
If there is no password set for the particular level, parameter PASS will not apear.

3 Basic mode

The controller is in ***Basic mode*** when powered up (the initial set-up must be performed, see page *21*).
On upper display process value is shown, on lower display there can be stp value or heading **oFF**



- If there is a heading **oFF** on lower display, the controller is in ***basic mode***, stp value is turned OFF, the control output is switched OFF.
- If there is a figure on lower display, heading **ProG** does not blink, the controller is in ***basic mode*** and controls to stp value SP1.
- If there is a figure on lower display, heading **ProG** blinks, the controller is in basic mode and runs acc. to the requested program.
- If there is any other heading on lower display, the controller **is not in basic mode**, parameters are set or viewed.
- Information and error messages are indicated only in ***basic mode***, see page 3

Return to basic mode

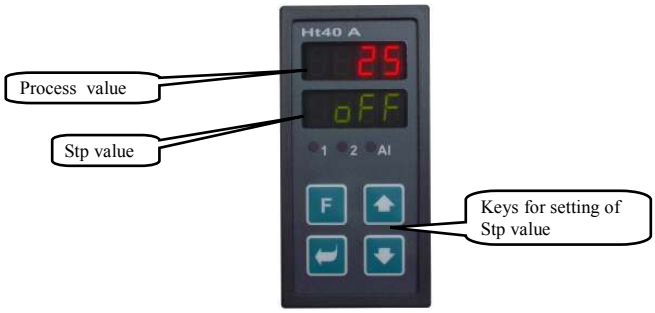
- To return to ***basic mode*** press shortly the keys .
- If there is no key pressed for 60 seconds, the controller itself returns to ***basic mode***.

4 Controlling of stp value, program

The controller is designed as simply programmable. It enables controlling to stp value or controlling by the simple program (ramp and soak).

4.1 Controlling of stp value

When the controller maintains stp value, lower display shows stp value and upper display shows process value. Setting of stp value can be changed with the arrow-keys, the new stp value is edited after approx.
2 seconds since the last pressing of the key.

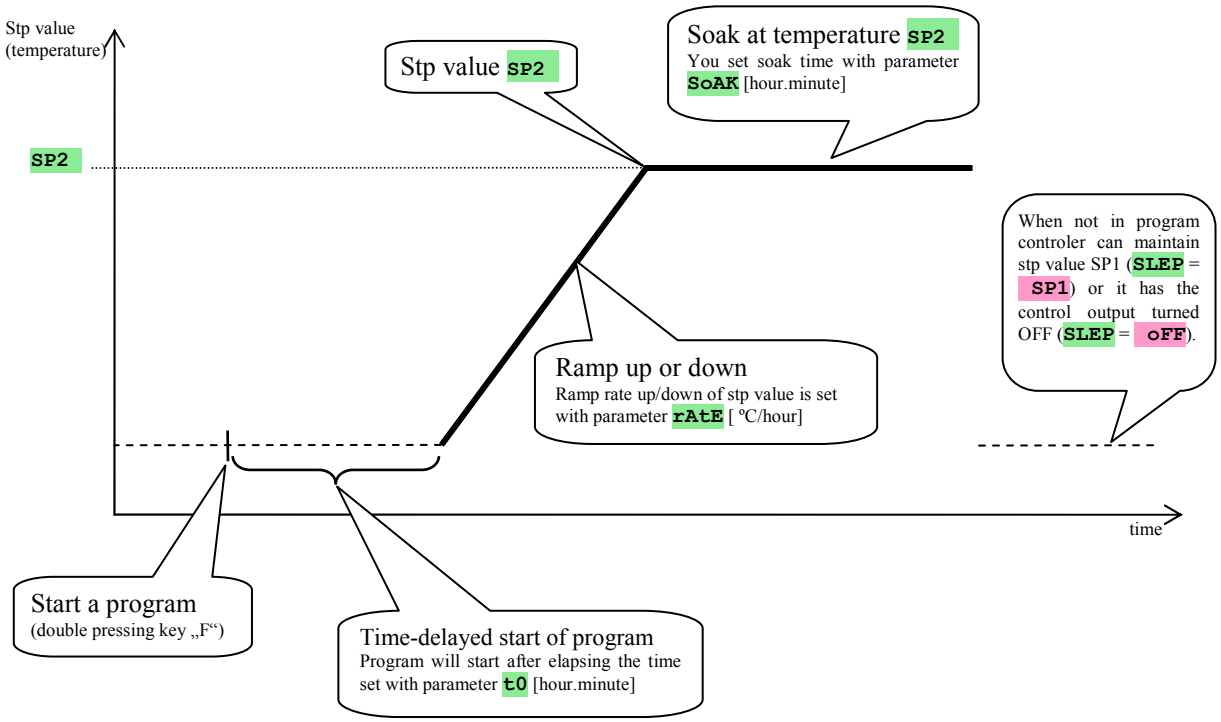


Setting of controlling to stp value

Carry out the setting in ***configuration level***, menu **SYS**, parameter **SLEP** = **SP1**. After return to basic mode stp value is shown on lower display.

4.2 Controlling by simple program

The controller enables controlling by simple program.


Stp value
(temperature)
SP2
Stp value SP2
Soak at temperature SP2
You set soak time with parameter SoAK [hour.minute]
When not in program controler can maintain stp value SP1 (SLEP = SP1) or it has the control output turned OFF (SLEP = oFF).
Ramp up or down
Ramp rate up/down of stp value is set with parameter rAtE [°C/hour]
time
Start a program
(double pressing key „F“)
Time-delayed start of program
Program will start after elapsing the time set with parameter t0 [hour.minute]

Setting of program parameters

The controller is in basic mode, see page 5. By pressing the key ↵ you scroll the program parameters for setting. When a program runs, you can change only the set point value of soak. This function must be set in ***configuration level***, menu SYS , parameter EdIt = SP2 . The following table shows the overview of program parameters.

Display	Meaning
t0	**Time-delayed start of program [hour.minute]** If you set oFF, program starts at once. Range: oFF, 0.01 to 23.59 [hour.minute]. Parameter is shown and time-delayed starts allowed, if in ***configuration level***, menu SYS , parameter is set to tdEL = on.
rAtE	**Rate up/down to stp value [°C/hour]** If you set oFF, the function of rate up/down to stp value is omitted, soak at temperature SP2 starts. Range: oFF, 1 až 999 [°C/hour].
SP2	**Stp value for soak** Range: rL 1 to rh 1.
SoAK	**Soak [hour.minute]** If you set oFF, soak is turned OFF. Range: oFF, 0.01 to 99.59 [hour.minute].

Starting, ending a program

If a program does not run, you can start it by double pressing F.
The program will end up after elapsing the requested time. If you interrupt the program before it ends itself, press twice the key F again.
Time-delayed start of the program (parameter t0) you can set it in configuration level, menu SYS , parameter tdEL = on.

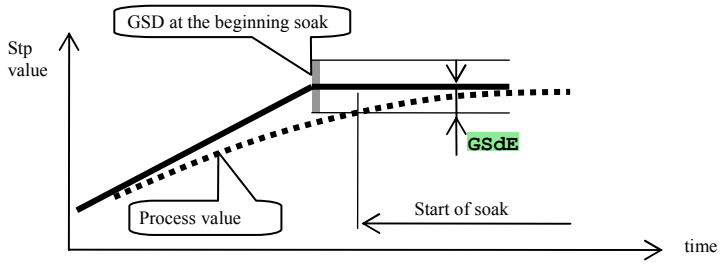
The time-delayed start is indicated with blinking heading tdEL on lower display. When you press the key ↵ time remaining to the start of program is shown.

Running a program

The run of program is indicated with blinking heading ProG on lower display.

The chosen duration of soak is ensured with the function „**GSD**“(guaranteed soak deviation). At the beginning of the soak the controller waits for the process value to get into the soak band GSdE within a window around stp value, only the counting down starts:

- You can set the soak band in ***configuration level***, menu SYS , parameter GSdE.
- If parameter GSdE = oFF, the function „**GSD**“ is turned OFF.
- If the process value is beyond the set soak band with the parameter GSdE, time is paused and heading GSd blinks on lower display.



When a program runs, by pressing the key ↵ you display the one of the following parameters:

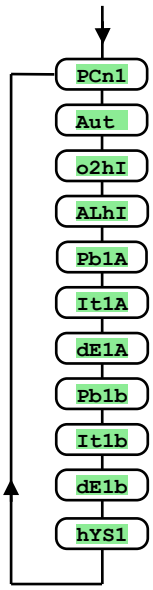
- trEM, indicates the time to the end of a program. This time can be influenced with the function GSD. Parameter can be set accessible in ***configuration level***, menu SYS , parameter EdIt = trEM.
- SP2 , stp value of soak. This value can be changed within the course of program. You can set this parameter accessible in ***configuration level***, menu SYS , parameter EdIt = SP2 .

When in program, you can not enter configuration neither service level.

5 Operation level

In operation level you can set parameters which are available to a user.

From basic mode to operation level you will get by pressing the keys for 3 seconds. On lower display it appears LEVL, on upper display set oPEr and confirm with the key . If PASS appears on lower display the level is secured with the password. In this case set the right password with the arrow-keys and confirm with the .



Menu of operation level

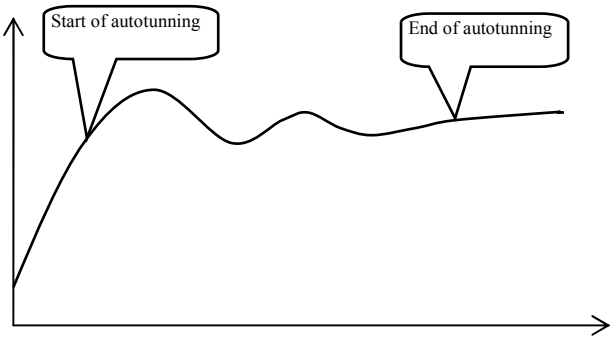
Display	Meaning
PCn1	**Shows the actual power of the output 1 in %.**
Aut	**Starting / turning OFF of autotunning of PID parameters:** • oFF, turning OFF of autotunning of PID parameters. • ht, starting of autotunning of PID parameters, heating.
o2hI	**High limit of signalling**. Signal output is activated when measured value is ***higher*** than the set limit. Range: 1 to 2499 °C.
ALhI	**High limit of alarm.** Alarm is activated, if process value is ***higher*** than the set limit. Range: - 499 to 2499 °C.
Pb1A	**Proportional band of the output 1**, the first set of PID parameters. Range: 1 to 2499 °C.
It1A	**Integral value of the output 1**, the first set of PID parameters. Range: oFF, 0.1 to 99.9 minutes.
dE1A	**Derivative value of the output 1,** the first set of PID parameters. Range: oFF, 0.01 to 9.99 minutes.
Pb1b	**Proportional band**, the second set of PID parameters. Range: 1 to 2499 °C.
It1b	**Integral value**, the second set of PID parameters. Range: oFF, 0.1 to 99.9 minutes.
dE1b	**Derivative value,** the second set of PID parameters. Range: oFF, 0.01 to 9.99 minutes.
hYS1	**Hysteresis of the output 1**, this single parameter is set only for ON/OFF control. Range: 1 to 249 °C.

5.1 Parameters of the control output, PID controlling

Parameters Pb1A, It1A, dE1A, Pb1b, It1b, dE1b, define the behavior of the controller. They can be set from the keyboard or with the controller, with starting autotunning (the function Aut).
The controller can use 1 PID set (Pb1A, It1A, dE1A) or both PID sets (Pb1A, It1A, dE1A, Pb1b, It1b, dE1b).
The complete description of setting for the control output is on page *13*.

Autotunning

The controller is fitted with the function that sets automatically PID parameters.
You can start autotunning in a program as well as in controlling to stp value, but the control output must not be turned OFF.



Procedure of starting autotunning:

- The controller must switch the output ON/OFF, it means that the control output must not be turned (in ***basic mode*** on lower display there must not be oFF.
- Autotunning you can start with parameter Aut = ht (setting parameters for heating). Parameter Aut you will find in ***operation level.*** The control output must be set for PID controlling.
- The controller explores the characteristics of system from switching ON/OFF on the output and determines optimal PID parameters. It can cause an overshoot.
- On lower display the information message Aut1 blinks (setting parameters for heating Pb1A, It1A, dE1A), Aut2 blinks (setting parameters for heating Pb1b, It1b, dE1b).

Important:

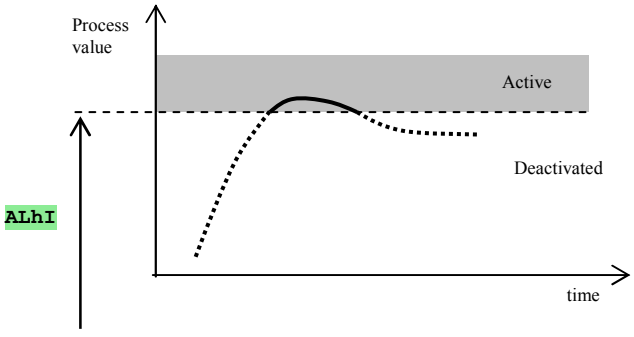
- Parameters Pb1A, It1A, dE1A, are set when 1 set of PID parameters is used (ALGo = PId) or the both sets of PID parameters are used (ALGo = 2PId) and the actual set point value is lower than parameter SPId.
- Parameters Pb1b, It1b, dE1b, are set if the actual set point value is higher than parameter SPId when the both sets of PID parameters are used (ALGo = 2PId)

Parameters ALGo and SPId are found in ***configuration level***, menu out1.

5.2 Alarm output

Alarm output is intended for the indication that process values exceeded the limit temperature set with the parameter ALhI.
This parameter is found in ***operation level***.

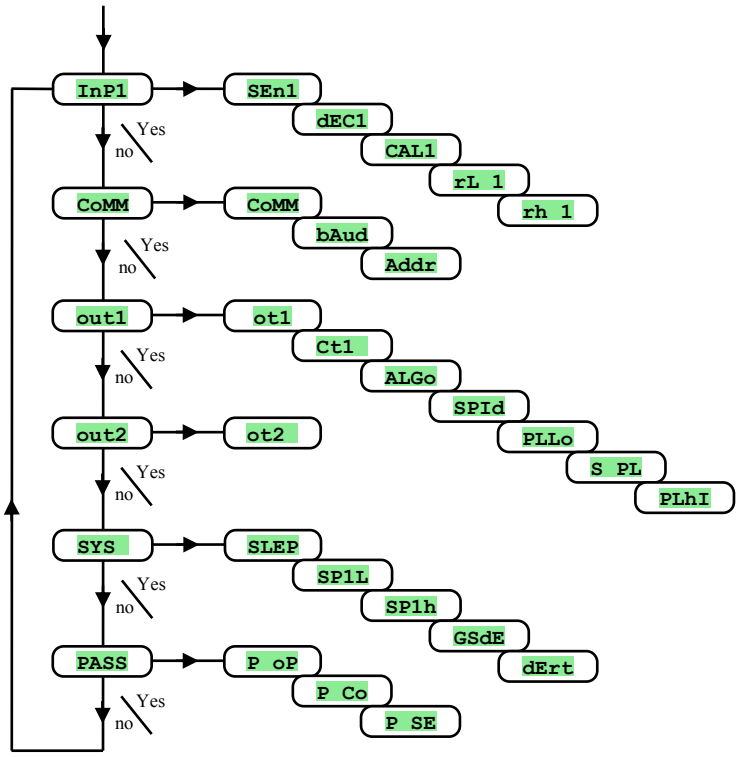
If alarm is not active, relay is **switched ON**, if alarm is active, relay is **switched OFF**.
Alarm is also activated when a sensor is broken and if there is a system error of controller.



6 Configuration level

Configuration level is intended for the basic setting of the controller. In this level **the control output is turned OFF and alarm and signal outputs are deactivated.**

To enter configuration level from basic mode press both the keys for 3 seconds. On lower display it appears `LEVL`, on upper display set via the arrow-keys `ConF` and confirm. If `PASS` appears on lower display, configuration level is secured with the password. In this case set the password via the arrow-keys and confirm again.



`InP1`, input setting

Display	Meaning
`SEn1`	**Setting of input sensor – thermal input.** • `no` … input is not set. • `J` … thermocouple J, range -200 to 900°C. • `K` … thermocouple K, range -200 to 1360°C. • `t` … thermocouple T, range -200 to 400°C. • `n` … thermocouple N, range -200 to 1300°C. • `E` … thermocouple E, range -200 to 700°C. • `r` … thermocouple R, range 0 to 1760°C. • `S` … thermocouple S, range 0 to 1760°C. • `b` … thermocouple B, range 300 to 1820°C. • `C` … thermocouple C, range 0 to 2320°C. • `d` … thermocouple D, range 0 to 2320°C. • `rtd` … rtd sensor (Pt100), range -200 to 800°C. **Setting of input sensor … process input:** • `no` … input is not set. • `0-20` … 0 – 20 mA, range -499 to 2499 units. • `4-20` … 4 – 20 mA, range -499 to 2499 units. • `0-5` … 0 – 5 V, range -499 to 2499 units. • `1-5` … 1 – 5 V, range -499 to 2499 units. • `0-10` … 0 – 10 V, range -499 to 2499 units.

Display	Meaning
dEC1	**Setting of decimal point for displaying – thermal input.** • 0 … no decimal point. • 0.0 … 1 decimal point. **Setting of decimal point for displaying – process input:** • 0 … no decimal point. • 0.0 … 1 decimal point. • 0.00 … 2 decimal points. • 0.000 … 3 decimal points
CAL1	**Correction of sensor**. The set value is added to process value. Range: -999 to 999 °C.
rL 1	Together with parameter rh 1 you also set **the scale of displaying measured values** for process input ranges. Range: -499 to rh 1.
rh 1	Together with parameter rL 1 you also set **the scale of displaying measured values** for process input ranges. Range: rL 1 to 2499.

CoMM, communication line

Display	Meaning
CoMM	**Setting of communication line**: • Mod … the controller is set for communication with PC. • SGnL … the controller transmits information for controlling of SLAVE units.
bAud	**Baudrate of communication**, is in default setting - 9600Bd.
Addr	**Address of the equipment**, it is shown when CoMM = Mod.

out1, output 1

Display	Meaning
ot1	**Function of the control output 1**: • ht … the heating control, PID controlling. • ht2 … the heating control, ON/OFF controlling.
Ct1	**Time cycle for switching of the output 1.** Range: 1 to 200 seconds
ALGo	**Algorithms of PID controlling:** • PId … one set of PID parameters is used. • 2PId … both sets of PID parameters are used.
SPId	**Limit between PID set 1 and PID set 2.** Range: -499 to 2499 °C.
PLLo	**Power limit function for the limiting of output power at low measured values, in %.** Range: 0 to 100 %.
S PL	**Setting of limit between low and high values of power limit function.** Range: -499 to 2499 °C.
PLhI	**Power limit function for the limiting of output power at high measured values, in %.** Range: 0 to 100 %.

out2, output 2

Display	Meaning
ot2	**Function of the output 2:** • oFF … output 2 is turned OFF. • SGP … signalling if the program runs. • SGdE … signalling if the program has been finished, the duration of signaling is 10 seconds. • SGPr … signalling of exceeding measured value, absolute value. You set the limit of signalling in ***operation level***, parameter o2hI

SYS , system parameters

Display	Meaning
SLEP	**Function of the key „F“:** • oFF … the key „F“ has no function. • SP1 … the key „F“ is intended for switching between automatic and manual operation.
SP1L	**The limit of low range for stp value.** Range: -499 to SP1h °C.

SP1h	**The limit of high range for stp value.** Range: **SP1L** to 2499 °C.
tdEL	**Time-delayed start of program:** • **oFF** … time-delayed start is inhibited. • **on** … time-delayed start is allowed.
GSdE	**Setting of soak band around stp value when a program runs.** Range: **oFF**, 1 to 999 °C. If it is set **GsdE**= **oFF** the function GSD is turned OFF.
EdIt	**Parameter shown when a program runs:** • **oFF** … no parameter is shown. • **trEM** … time to the end of the program is shown. • **SP2** … temperature of soak SP2 is shown. This value can be changed during the program.
dErt	**It makes the character of derivative value more accurate**. The more value is set, the more derivative value is damped down. • Range: 1.0 to 100.0 seconds.

PASS, passwords for the entry to higher levels of menu

Display	Meaning
P SP	**Locking of the change of set point value SP1:** • **oFF** … set point value SP1 is not locked, you can change it. • **on** … set point value SP1 is locked.
P oP	**Password for the entry to operation level**. If it is set **oFF**, the entry is not secured with password. Range: **oFF**, 1 to 9999.
P Co	**Password for the entry to configuration level**. If it is set **oFF**, the entry is not secured with password. Range: **oFF**, 1 to 9999.
P SE	**Password for the entry to service level**. If it is set **oFF**, the entry is not secured with password. Range: **oFF**, 1 to 9999.

6.1 Measurement

The right selection, the installation, the wiring, the location of sensor in the equipment and the corresponding setting of parameters of the controller has the essential importance for the correct function. Parameters for the configuration of the measurement input are in ***configuration level***, menu **InP1**.

Setting of input sensor

Set the corresponding input sensor in parameter **SEn1**. You will find the survey of input sensors in the chapter **Technical parameters**, see page 22.
You can set the position of decimal point by parameter **dEC1**. For thermal sensors it is possible to display without decimal point or with 1 decimal point.
Set the calibration of sensor with the parameter **CAL1**. The set value is added to process/measured value.
You can set the limit for set point value in ***configuration level***, menu **SYS** , parameters **SP1L** and **SP1h**.

Important:

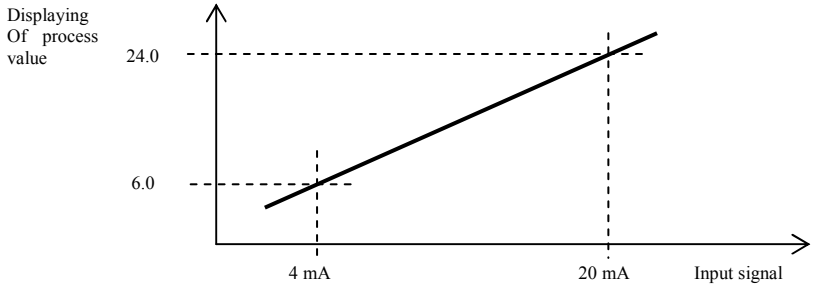
- Thermocouple and RTD inputs have the detection of improperly wired sensor. When the sensor is open or broken, the control output is turned OFF, the alarm output is activated.

Measuring range of process inputs

In ***configuration level***, menu **InP1**, you can define the measuring range of the process inputs with parameters **rL 1**, **rh 1** and **dEC1**.

Example of setting process input:

You want the input signal 4 to 20 mA to be displayed in the range 6.0 to 24.0.
Set **dEC1** = **0.0**, **rL 1** = 6.0 a **rh 1** = 24.0. The distribution between the values 6.0 and 24.0 will be linear.

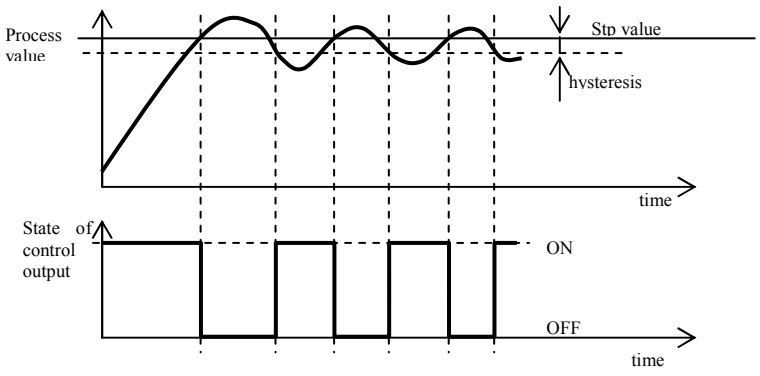


6.2 Controlling, the control output

You can select in the controller ON/OFF or PID controlling for heating. If PID controlling is set, you can use the autotuning of PID parameters, see page 9 and the power limit function, see page 14.
The parameters for configuration of the control output 1 are in ***configuration level***, menu **out1**.

ON/OFF controlling

ON/OFF control is selected by setting **out1** = **ht2** . It is used for less exacting application. It is not possible to achieve zero hysteresis value on principle. The process value rises and drops about set point value in the characteristic way.



PID controlling

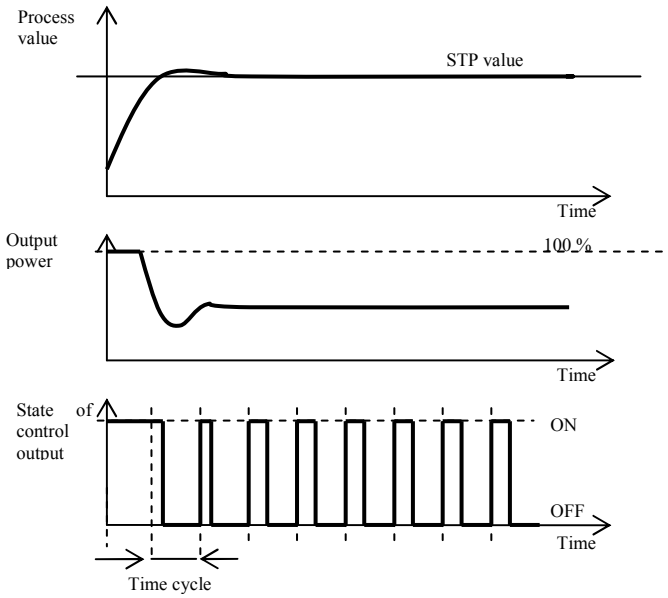
PID control is selected by setting **out1** = **ht**. It provides the precise control. For the correct function of the controller, however, it is necessary to set properly PID parameters. Autotunning for setting of PID parameters is described on page 9. PID parameters have the following meaning:

- **Pb** **proportional band** is set in measured units. It is the band about the set point value in which the controller keeps the temperature.
- **It** **integral factor**, in minutes. Integral factor compensates the loss of system. A **low** integral value causes a **fast** integrating action.
- **dE** **derivative factor**, in minutes. Derivative responses to fast changes and tries to react against them. The **more** value is, the **more** derivative factor reacts.

If the control output is 2 state (ON/OFF) (relay or SSR), the power is (given in %) transferred to the output with so called pulse width modulation. In each time cycle (parameter **Ct1** , you will find it in ***configuration level***, menu **out1**) the control output is switched ON once and once OFF. The more the power is necessary, the wider the width of switching is. The output responses are illustrated in the third part of the drawing.

Example of pulse width modulation of the output:

- Time cycle is 10 seconds, the power requested is 30%. The output is ON for 3 seconds and OFF for 7 seconds.
- Time cycle is 10 seconds, the power requested is 5%. The output is ON for 0,5 second and OFF for 9,5 seconds.



Important:

- The duration of time cycle has the influence on the quality of control. The longer the cycle is, the less the quality of control is.
- If the electromechanical unit (relay, switching contactor) is used for the control out
- (Temperature)
- on of time cycle must be set longer with regard to lifetime of switch.

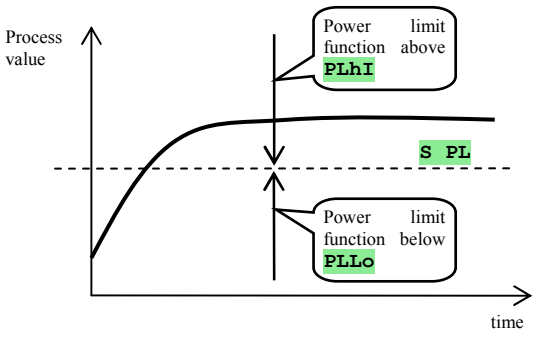
Power limit function

You can improve the quality of control by limiting of the output power.

Examples how to use the power limit function:

When rising at set point value the big overshoot occurs. One of possible solution is the power limit in the vicinity of set point value. The procedure is the following:

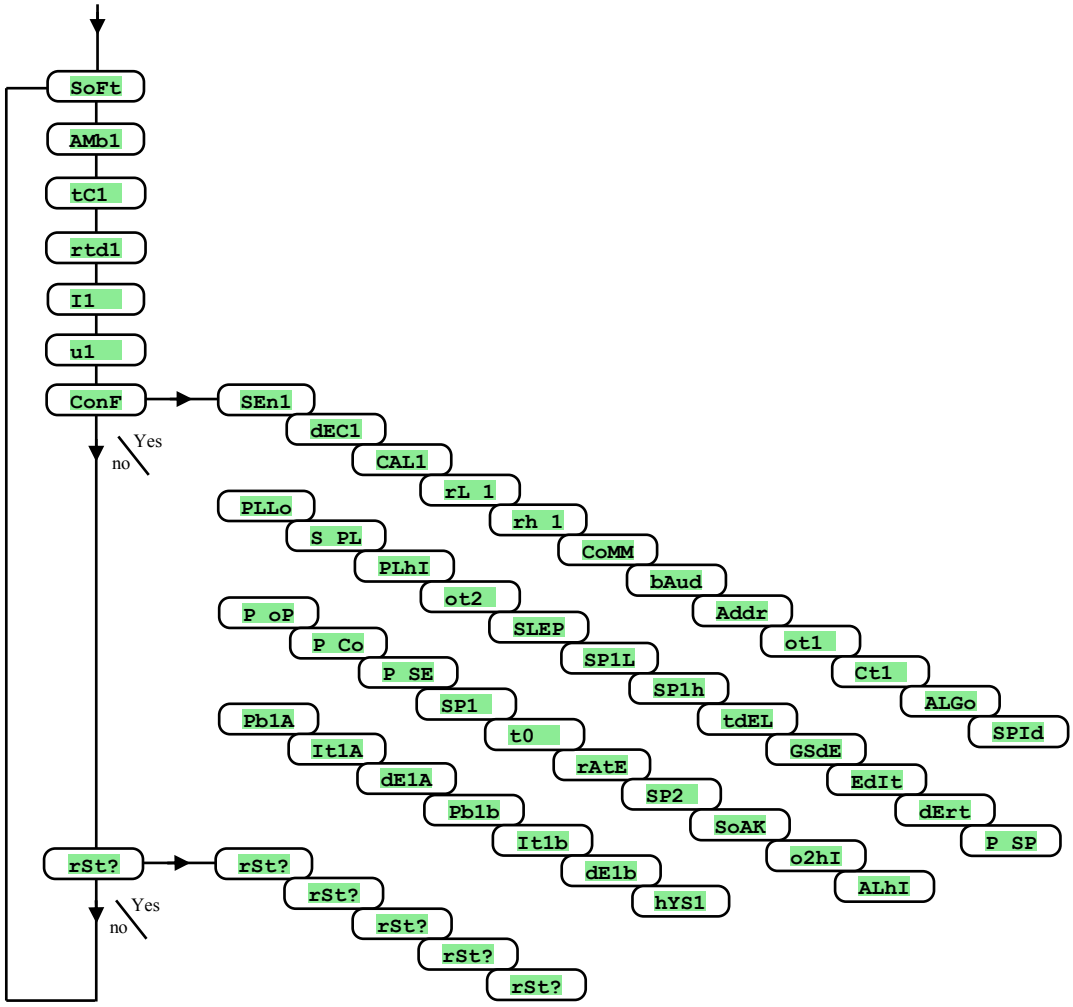
- Find out the power supplied to the stable system.
- Set the switcher **S PL** on the value by several °C less than set point value.
- Set power limit **PLLo** to 100%.
- Set power limit **PlhI** approx. by 10 to 20% higher than the power supplied to the stable system.



7 Service level

Service level is intended for service workers. In this level **the control output is switched OFF and** alarm **and signal output is deactivated**.

To get from basic mode to service level press the keys for about 3 seconds. On lower display LEVL appears, on upper one set SErv and confirms. If PASS appears on lower display, level is secured with password. In this case set the correct password with arrow-keys and confirm again.



Display	Meaning
SoFt	**Number of software version.**
AMb1	**Actual ambient temperature.**
tC1	**Measured voltage, thermocouple input 1**. Range 60mV.
rtd1	**Measured resistance, rtd input 1**. Range 350 ohms.
I1	**Measured current, current input 1.** Range 20mA.
u1	**Measured voltage, voltage 1**. Range 10V.
ConF	By setting YES and confirming you enter the menu for setting all the parameters. This menu can be used e. g. in initial setting of the controller.
rSt?	Editing of initial parameters is the significant action to controller's setting. First it must be confirmed by 6x setting YES.
rSt?	
rSt?	
rSt?	
rSt?	
rSt?	

8 Table of parameters

Table of parameters for configuration level:

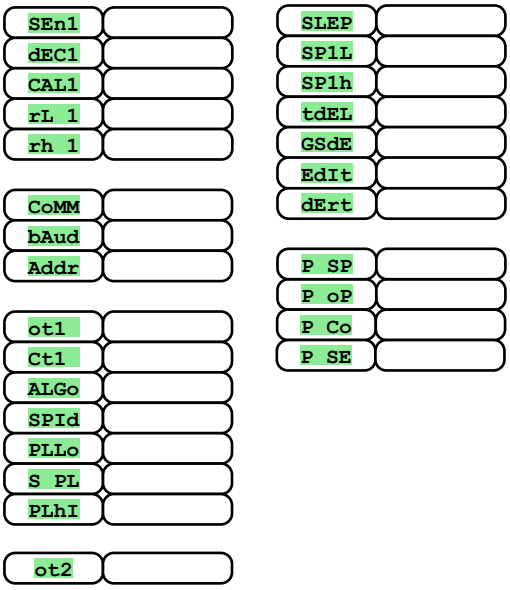
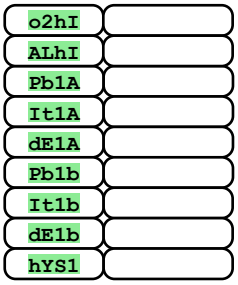


Table of parameters for operation level:



9 Installation

The controller is designed to be mounted to the panel cutout. Slide the controller into the cutout and fix it with 2 flanges that are supplied with the controller. The installation requires the access to the back of the panel.

Mounting dimensions

- Width x height x overall length: 48 x 96 x 121 mm (including terminal board).
- Behind panel length: 114 mm ((including terminal board).
- Cutout in the panel: 44 x 91 mm.
- The thickness of panel: 1, 5 to 10 mm.

Mounting

- Make the panel cutout 44 x 91 mm.
- Slide the controller into the panel cutout.
- Insert the flanges for holding into the holes upward and downward or on both sides of the controller.
- Tighten the screws firmly on the flanges.

The controller is now installed, before wiring we recommend to read thoroughly the chapter on the possible sources of interference and principals for installation.
Wiring of the controller begins on page *18*.

9.1 Principals for installation, the sources of interference

There are many possible sources of interference in environment of the controller. Among the most harmful sources of interference are the following:

- Equipment with inductive load, e.g. electromotors, winding of relays and breakers, … .
- Thyristors and other semiconductor equipment
- Welding devices.
- Wires carrying high currents.
- Fluorescent lightings and neon lights.

9.2 Reduction of influence of interference

Making a design of system, try to observe these guidelines:

- All wires of power supply voltage and power wires carrying high currents must be lead separately from signal leads (e.g. thermocouple lead wire, communication lines). Minimum distance between these types of wires should not be smaller than 30 cm.
- If signal and power wires cross each other it is suitable for them to be crossed in right angle.
- From the beginning try to find the possible sources of interference and keep the wires away from them.
- Do not install relays and breakers very close to the controller.
- Do not use supply voltage for the controller also for supplying inductive and phase angle control equipment.
- Twisted and shielded wires should be used for signal leads. Shielding should be earthed several times.

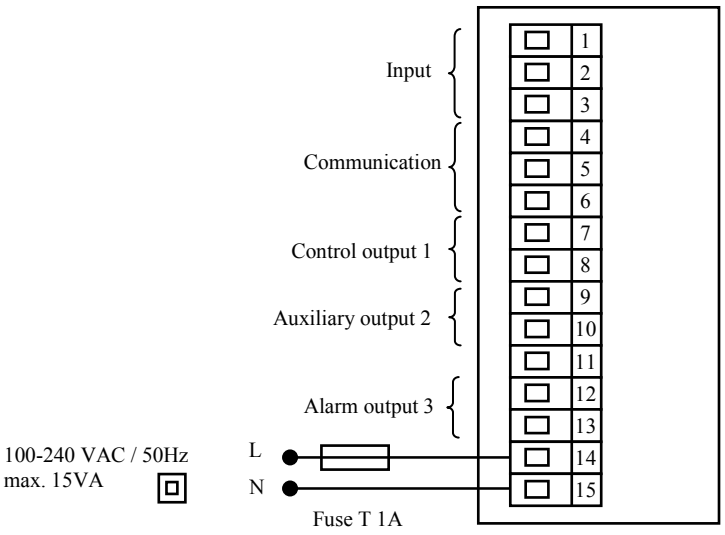
When necessary the uninterruptible power sources (UPS) could be used.

10 Wiring

To avoid potential electric shock, use safety practices laid down by national standards when wiring and connecting this unit to a power source. Failure to do so could result in such damage, and / or injury. The wiring must be done only by the authorized person.
If there is any default of the device could cause damage, the equipment with the controller must be fitted with the independent protection unit (thermal cut-out).

Supply voltage

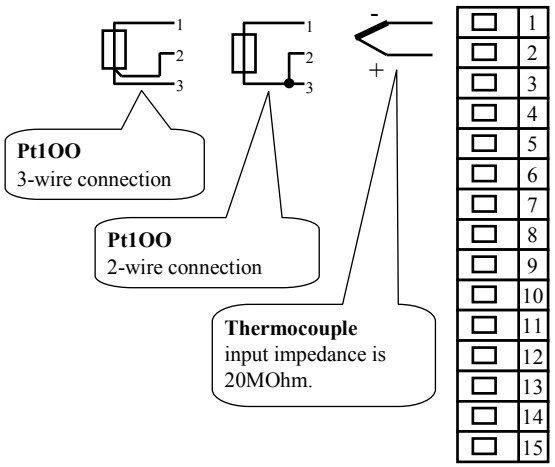
Before you connect the unit to a supply power source, check the level of supply voltage.



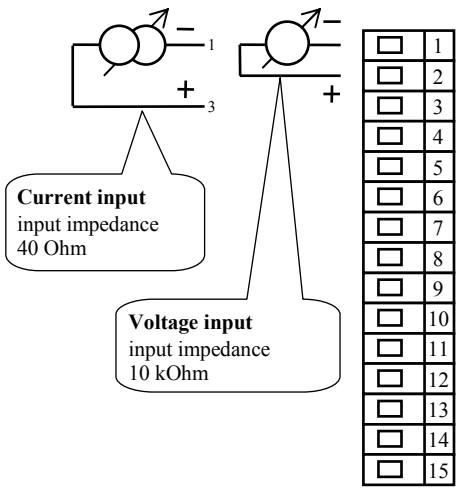
The controller is intended for use in industrial or in laboratory equipment.

measuring input (InP1)

Thermal input

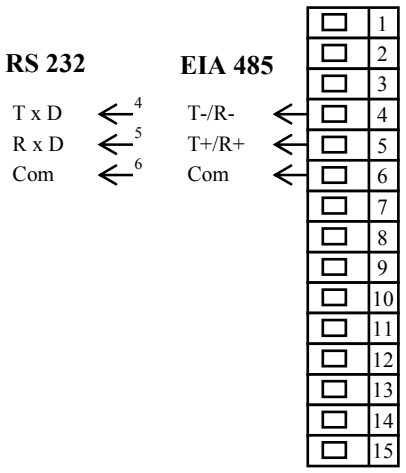


Process input

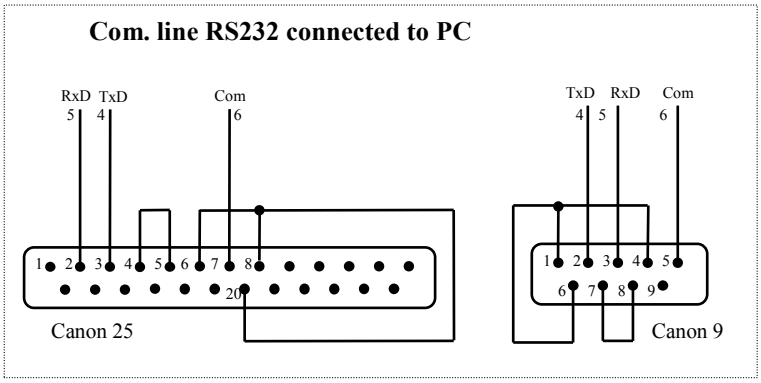


Measuring input *is not isolated from* the ground of controller

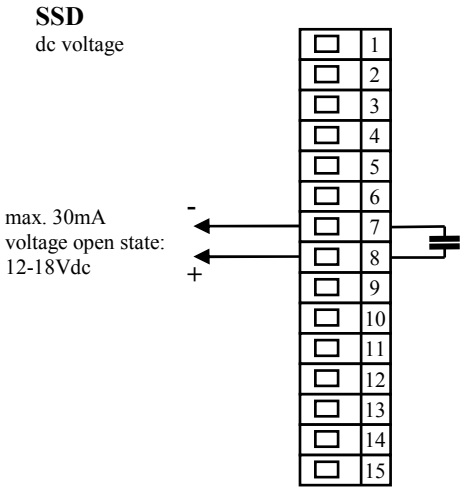
communication line (CoMM)



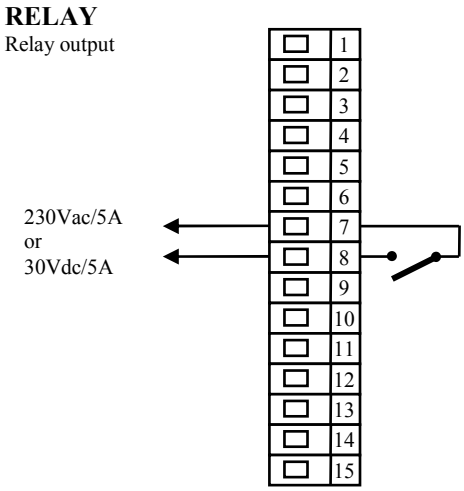
Communication *is galvanicly isolated* from the ground



control output 1 (out1)



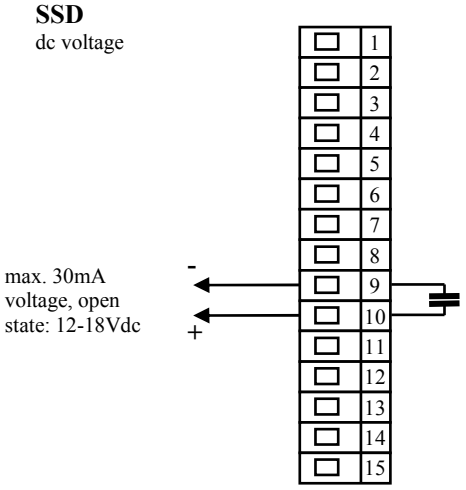
SSD *is not isolated from* controllers ground



RELAY output is *galvanicly isolated* from the ground of the controller. For this output it is necessary to fix the wires in the way that in case of loosening the wire from the terminal the insulation would not be reduced between supply voltage and safety voltage.

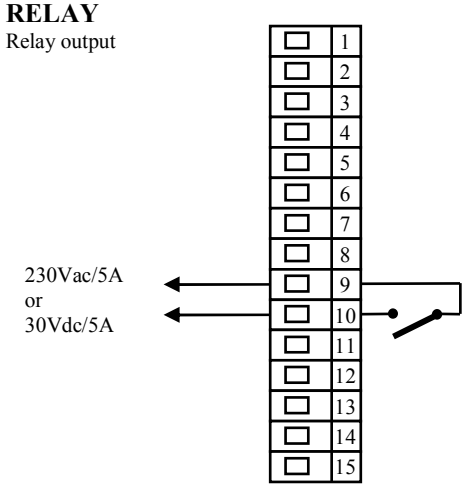
auxiliary output 2 (out2)

SSD
dc voltage



SSD *is not isolated from* controllers ground

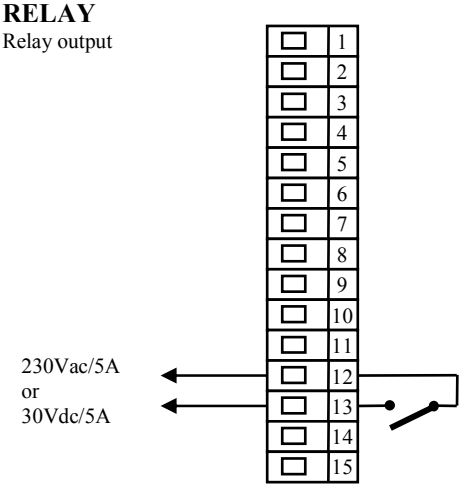
RELAY
Relay output



RELAY output is *galvanicly isolated* from the ground of the controller. For this output it is necessary to fix the wires in the way that in case of loosening the wire from the terminal the insulation would not be reduced between supply voltage and safety voltage.

Alarm output

RELAY
Relay output



RELAY output is *galvanicly isolated* from the ground of the controller. For this output it is necessary to fix the wires in the way that in case of loosening the wire from the terminal the insulation would not be reduced between supply voltage and safety voltage.

11 Putting into operation

The initial set-up can be done only by the qualified and authorized person.
The wrong set-up can cause serious damage.
When you power the controller up for the first time, you must enter the most necessary data to the controller for its problem-free operation:

- Type of sensor, position of decimal point
- Operational range of set point value
- Set-up for the control output

11.1 Guidelines

Let's suppose that the controller is installed in the panel and you have just power it up for the first time. Parameters of initial operation are the following:

- **SEn1**, set input sensor. The descriptions of this parameter see on page *10*.
- **dEC1**, set the position of decimal point. You will find the description of this parameter on page *13*. This parameter is shown only for the process input.
- **rL 1**, **rh 1**, parameters for setting of the scale of displaying values for process inputs. These are not displayed for thermal inputs. The description of parameters is on page *13*.
- **ot1** , setting of the control output. The descriptions of this parameter see on page *11*.
- **SP1L**, set low limit of range of stp value. We recommend leaving 0.
- **SP1h**, set high limit of range of stp value. We recommend setting maximum working temperature of equipment. The operator can not set higher stp value than this value of parameter.
- Further information about input setting you will find on page *13*, information about output setting on page *13*.

Important:

- All the parameters that were set in the initial operation can be later changed in ***configuration level***.

12 Technical parameters

The controller is intended for use in industrial or laboratory equipment, the category of overvoltage II.

Controlling

- PID, PI, PD, P controlling, autotunning/automatic setting of PID parameters, controlling of heating.
- ON/OFF controlling, controlling of heating.

Alarm

- absolute alarm, high limit of alarm.

Controlling of stp value

- controlling to stp value,
- simple program (ramp and soak).

Indicators and keys

- two 4-figure LED displays, segment height 10 mm,
- 3 LED indicating diodes of outputs,
- 4 keys, setting is done via menu.

Sensors, inputs

Thermal input is thermocouple or rtd, the detection of bad-wired/broken sensor:

- **no** … no input is set,
- **J** … thermocouple J, range -200 to 900°C,
- **K** … thermocouple K, range -200 to 1360°C,
- **t** … thermocouple T, range -200 to 400°C,
- **n** … thermocouple N, range -200 to 1300°C,
- **E** … thermocouple E, range -200 to 700°C,
- **r** … thermocouple R, range 0 to 1760°C,
- **S** … thermocouple S, range 0 to 1760°C,
- **b** … thermocouple B, range 300 to 1820°C,
- **C** … thermocouple C, range 0 to 2320°C,
- **d** … thermocouple D, range 0 to 2320°C,
- **rtd** … sensor rtd (Pt100), range -200 to 800°C, 2 or 3-wire connection, DIN curves.

Process input - current (input impedance 40 Ω), voltage (10 kΩ), without the detection of broken sensor:

- **no** … no input is set,
- **0-20** … 0 – 20 mA, range -499 to 2499 units,
- **4-20** … 4 – 20 mA, range -499 to 2499 units,
- **0-5** … 0 – 5 V, range -499 to 2499 units,
- **1-5** … 1 – 5 V, range -499 to 2499 units,
- **0-10** … 0 – 10 V, range -499 to 2499 units.

Output 1

- ss driver/open collector, 12 – 18 V dc in the state ON, max. 30 mA.
- Electromechanical relay, 230Vac/5A or 30Vdc/5A, switching ON, without RC suppression unit.

Output 2

- ss driver/open collector, 12 – 18 V dc in the state ON, max. 30 mA.
- Electromechanical relay, 230Vac/5A or 30Vdc/5A, switching ON, without RC suppression unit.

Output 3

- Electromechanical relay, 230Vac/5A or 30Vdc/5A, switching ON, without RC suppression unit.

Communication line

- RS 232, galvanicly isolated, protocol Modbus RTU,
- EIA 485, galvanicly isolated, protocol Modbus RTU.

Accuracy of inputs

- ±0,1% of span/range (min. 540ºC) , ±1 digit at 25ºC ±3ºC of ambient temperature and at ±10% rated supply voltage,
- temperature stability ±0,1ºC/ºC in ambient,
- voltage stability ±0,01%/% of change in supply voltage.

Supply voltage

- 100 to 240 VAC 50 Hz, internal slow fuse 2 A/250 V,
- input power max. 15 VA,
- data stored in memory upon power failure.

Operating environment

- 0 to 50 ºC,
- 0 to 90 % relative humidity, non-condensing.

Shipping and storage

- -20 to 70 ºC.

Dimensions

- width x height x length 48 x 96 x 121 mm,
- depth behind panel surface 114 mm,
- cutout into the panel 44 x 91 mm, , the thickness of the panel 1,5 to 10 mm.

12.1 Warranty

The supplier provides 36-month warranty on defects in material and workmanship on this controller with the exception on defects caused by mechanical or electrical wearing out of the outputs. This warranty does not also apply to damage resulting from inappropriate transportation and storage, misuse, wrong wiring, ambient influences (especially effects of electrical overvoltage, electrical values and temperatures of inadmissible intensity, chemical materials, mechanical damage) electrical or mechanical overloading of inputs and outputs.

12.2 Description of model

Ht40A – a b – c d e – f g h

- **a: input**
  T = thermal input
  P = process input
- **b: communication line**
  0 = none
  X = communicatiom line RS 232
  A = communication line EIA 485
- **c: output 1 (control)**
  K = ss driver
  R = electromechanical relay
  P = current 0-20 mA, 4-20 mA
  N = voltage 0-5 V, 0-10 V
- **d: output 2 (auxiliary)**
  0 = none
  K = ss driver
  R = electromechanical relay
- **e: alarm output**
  R = electromechanical relay
- **f, g, h: 0 0 0**

13 Index

1 Important 2
2 Basic terms 3
2.1 Operation and description of controller 3
2.2 Information and error messages 3
2.3 Overview of levels, menus 4
3 Basic mode 5
4 Controlling of stp value, program 6
4.1 Controlling of stp value 6
4.2 Controlling by simple program 6
5 Operation level 8
5.1 Parameters of the control output, PID controlling 9
5.2 Alarm output 9
6 Configuration level 10
6.1 Measurement 13
6.2 Controlling, the control output 13
7 Service level 15
8 Table of parameters 16
9 Installation 17
9.1 Principals for installation, the sources of interference 17
9.2 Reduction of influence of interference 17
10 Wiring 18
11 Putting into operation 21
11.1 Guidelines 21
12 Technical parameters 22
12.1 Warranty 23
12.2 Description of model 23
13 Index 24